

Work Order ID 105631

105631

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August-09-13 2:38:04 PM

Item ID: D350-636-015

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Skidtube LH Run-on Landing Wearplates Aerazur / Apical Cylindrical Float Compatible

Start Date: 8/08/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 8/09/13 Req'd Qty: 1.00 *1*

Customer: CNATI12

Reference: RMA RA111588 - RETURN

Approvals: Process Plan: Date: Tooling: Date:

QC: Date: SPC (Y/N): Date:

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D350-636-015	CHG	CHG004		
DESC.	Skidtube LH	STC	SH99-7		
LOT	B96277	STC	SR00646SE		
MODEL	AS350/355	STC			
PATENTS: US #5735484 / CA #2222184 EUROPEAN # 0828655				MADE IN CANADA D2729-2	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3492	C
D4168	A
IIN-D350-636	I

100

0.00

68-6
91
SVC

100

QC

Quality Control

Memo

INSPECT RA111588
1 XD350-636-015 B96277

CHG004

0.00

13/08/30

110

0.00

110

HandFinish

Hand Finishing

Memo

REMOVE D4154-041 WEARPLATE
B90371

TOUCH UP ROCKER GUARD A/R

126850

AS 13-9-28

return to stock using original BLN

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Item ID: D350-636-015 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Skidtube LH Run-on Landing Wearplates Aerazur / Apical Cylindrical Float Compatible
 Start Date: 8/08/13 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 8/09/13 Req'd Qty: 1.00 *1* Customer: CNATI12
 Reference: RMA RA111588

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
120						1	0	0	13-9-09
Skidtubes	Memo	0.00							
Skidtubes	SCRAP/DESTROY TUBE	* 1							
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

13/10/09

u130970

Picklist Print

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Work Order ID: 105631

Parent Item: D350-636-015

Start Date: 8/08/13

Required Date: 8/09/13

Parent Item Name: Skidtube LH Run-on Landing Wearplates Aerazur / Apical Cylindrical Float Compatible

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev:A 10.09.28 new issue DD verf:EC IPP Rev:B 11.04.14 ecn11-553
DD verf:EC IPP Rev:C 11.10.18 as per NCR 11-906 DD verf:EC IPP
Rev:D 112.04.16 AS PER ECN 12-542 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-015		Manufactured	No		96277		Each	0.0000		1			
Skidtube LH Run-on Landing Wearplates Aerazur / Apical Cylindrical Float Compatible													
D4154-041		Manufactured	No				Each	5.0000		-1			
Wearplate Assembly													

Location

Loc Qty

Loc Code

FP002

90371

97402

5

1

4

2

BL 13-9-30.

96277

RA 11588 D350-636-015

Received @ Dart August 28, 2013
Inspected @ Dart August 28, 2013

CUSTOMER: NATIONAL AIRWAYS & FINANCE
CORP
CUSTOMER CONTACT: DARRYL SHOVLIN
SHIPPED FROM: GERMIDTON GAUTENG, ZA

Instructions for RA 11588 D350-636-015 B96277, B97393, B96278

- Due to the fwd bend angles over 2.0° all tubes scrap
 - D350-636-015 B96277 remove D4154-041 B90371
 - Re stock under new Batch # (touch up rocker guard if necessary)
 - D350-636-015 B97393 remove D4154-041 B97401
 - Re stock under new Batch # (touch up rocker guard if necessary)
 - D350-636-015 B96278 remove D4154-041 B94568
 - Re stock under new Batch # (touch up rocker guard if necessary)
- Kits returned were not for these tubes
 - Kits were from B97393, B97391, B97390
 - Return all hard ware and D parts back into stock under original Batch #'s

*Old B/W
MAY 2013
Add in
mashy w/o
Bom*

Time Estimate = 3 HOURS ONLY
Departments Required: Stores & Finishing (dissemble & scrap)
Pictures Attached = NO
QTY INSPECTED = x3 D350-636-015 B96277, B97393, B96278

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**